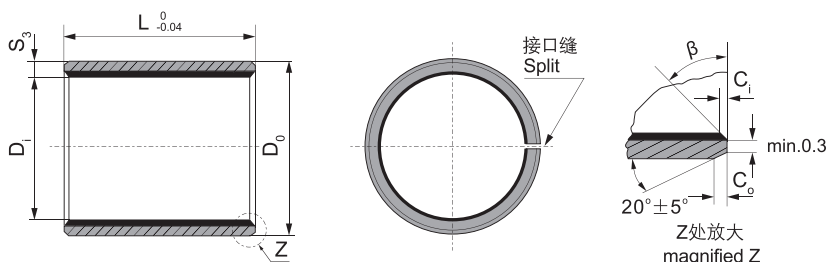


JLB-1 轴套规格及公差 JLB-1 Sleeve Bushing Specification & Tolerance



内外倒角 ID and OD chamfers

S_3	C_o	C_i	β	S_3	C_o	C_i	β
0.75	0.5 ± 0.3	0.25 ± 0.2	$30^\circ \pm 5^\circ$	2.00	1.2 ± 0.4	0.50 ± 0.3	$30^\circ \pm 5^\circ$
1.00	0.6 ± 0.3	0.30 ± 0.2	$30^\circ \pm 5^\circ$	2.50	1.8 ± 0.6	0.60 ± 0.3	$45^\circ \pm 5^\circ$
1.50	0.7 ± 0.3	0.50 ± 0.3	$30^\circ \pm 5^\circ$				

单位Unit: mm

轴径(f7) Shaft D_s	座孔(H7) Housing D_H	(OD) 外径公差 Tolerance D_o	(ID)压装后 内孔公差 After fixed $D_{i,a}$	配合间隙 Clearance D_o	壁厚 Wall thick- ness S_3	长度 L $\begin{matrix} 0 \\ -0.40 \end{matrix}$ ($d \leq \Phi 28$ L-0.30 $d > \Phi 30$ L-0.40)														
						6	8	10	12	15	20	25	30	40	50					
6 $\begin{matrix} -0.010 \\ -0.022 \end{matrix}$	8 $+0.015$	8 $\begin{matrix} +0.055 \\ +0.025 \end{matrix}$	$\begin{matrix} 6.055 \\ 5.990 \end{matrix}$	$\begin{matrix} 0.077 \\ 0.000 \end{matrix}$	1.005 0.980	0606	0608	0610												
8 $\begin{matrix} -0.013 \\ -0.028 \end{matrix}$	10 $+0.015$	10 $\begin{matrix} +0.055 \\ +0.025 \end{matrix}$	$\begin{matrix} 8.055 \\ 7.990 \end{matrix}$	$\begin{matrix} 0.083 \\ 0.003 \end{matrix}$		0806	0808	0810	0812	0815	0803									
10 $\begin{matrix} -0.013 \\ -0.028 \end{matrix}$	12 $+0.018$	12 $\begin{matrix} +0.065 \\ +0.030 \end{matrix}$	$\begin{matrix} 10.058 \\ 9.990 \end{matrix}$	$\begin{matrix} 0.086 \\ 0.003 \end{matrix}$		1006	1008	1010	1012	1015	1020									
12 $\begin{matrix} -0.016 \\ -0.034 \end{matrix}$	14 $+0.018$	14 $\begin{matrix} +0.065 \\ +0.030 \end{matrix}$	$\begin{matrix} 12.058 \\ 11.990 \end{matrix}$	0.092 0.006		1206	1208	1210	1212	1215	1220	1225								
13 $\begin{matrix} -0.016 \\ -0.034 \end{matrix}$	15 $+0.018$	15 $\begin{matrix} +0.065 \\ +0.030 \end{matrix}$	$\begin{matrix} 13.058 \\ 12.990 \end{matrix}$						1310	1312	1315	1320	1325							
14 $\begin{matrix} -0.016 \\ -0.034 \end{matrix}$	16 $+0.018$	16 $\begin{matrix} +0.065 \\ +0.030 \end{matrix}$	$\begin{matrix} 14.058 \\ 13.990 \end{matrix}$						1410	1412	1415	1420	1425							
15 $\begin{matrix} -0.016 \\ -0.034 \end{matrix}$	17 $+0.018$	17 $\begin{matrix} +0.065 \\ +0.030 \end{matrix}$	$\begin{matrix} 15.058 \\ 14.990 \end{matrix}$						1510	1512	1515	1520	1525							
16 $\begin{matrix} -0.016 \\ -0.034 \end{matrix}$	18 $+0.018$	18 $\begin{matrix} +0.065 \\ +0.030 \end{matrix}$	$\begin{matrix} 16.058 \\ 15.990 \end{matrix}$						1610	1612	1615	1620	1625							
17 $\begin{matrix} -0.016 \\ -0.034 \end{matrix}$	19 $+0.021$	19 $\begin{matrix} +0.075 \\ +0.035 \end{matrix}$	$\begin{matrix} 17.061 \\ 16.990 \end{matrix}$			$\begin{matrix} 0.095 \\ 0.006 \end{matrix}$			1710	1712	1715	1720	1725							
18 $\begin{matrix} -0.016 \\ -0.034 \end{matrix}$	20 $+0.021$	20 $\begin{matrix} +0.075 \\ +0.035 \end{matrix}$	$\begin{matrix} 18.061 \\ 17.990 \end{matrix}$	0.112 0.010				1810	1812	1815	1820	1825								
20 $\begin{matrix} -0.020 \\ -0.041 \end{matrix}$	23 $+0.021$	23 $\begin{matrix} +0.075 \\ +0.035 \end{matrix}$	$\begin{matrix} 20.071 \\ 19.990 \end{matrix}$					2010	2012	2015	2020	2025	2030							
22 $\begin{matrix} -0.020 \\ -0.041 \end{matrix}$	25 $+0.021$	25 $\begin{matrix} +0.075 \\ +0.035 \end{matrix}$	$\begin{matrix} 22.071 \\ 21.990 \end{matrix}$			1.505 1.475			2210	2212	2215	2220	2225	2230						
24 $\begin{matrix} -0.020 \\ -0.041 \end{matrix}$	27 $+0.021$	27 $\begin{matrix} +0.075 \\ +0.035 \end{matrix}$	$\begin{matrix} 24.071 \\ 23.990 \end{matrix}$						2410	2412	2415	2420	2425	2430						
25 $\begin{matrix} -0.020 \\ -0.041 \end{matrix}$	28 $+0.021$	28 $\begin{matrix} +0.075 \\ +0.035 \end{matrix}$	$\begin{matrix} 25.071 \\ 24.990 \end{matrix}$						2510	2512	2515	2520	2525	2530	2540	2550				
28 $\begin{matrix} -0.020 \\ -0.041 \end{matrix}$	32 $+0.025$	32 $\begin{matrix} +0.085 \\ +0.045 \end{matrix}$	$\begin{matrix} 28.085 \\ 27.990 \end{matrix}$	$\begin{matrix} 0.126 \\ 0.010 \end{matrix}$					2812	2815	2820	2825	2830	2840	2850					
30 $\begin{matrix} -0.020 \\ -0.041 \end{matrix}$	34 $+0.025$	34 $\begin{matrix} +0.085 \\ +0.045 \end{matrix}$	$\begin{matrix} 30.085 \\ 29.990 \end{matrix}$	0.135 0.015				3012	3015	3020	3025	3030	3040	3050						
32 $\begin{matrix} -0.025 \\ -0.050 \end{matrix}$	36 $+0.025$	36 $\begin{matrix} +0.085 \\ +0.045 \end{matrix}$	$\begin{matrix} 32.085 \\ 31.990 \end{matrix}$			2.005 1.970			3212	3215	3220	3225	3230	3240	3250					
35 $\begin{matrix} -0.025 \\ -0.050 \end{matrix}$	39 $+0.025$	39 $\begin{matrix} +0.085 \\ +0.045 \end{matrix}$	$\begin{matrix} 35.085 \\ 34.990 \end{matrix}$							3512	3515	3520	3525	3530	3540	3550				
38 $\begin{matrix} -0.025 \\ -0.050 \end{matrix}$	42 $+0.025$	42 $\begin{matrix} +0.085 \\ +0.045 \end{matrix}$	$\begin{matrix} 38.085 \\ 37.990 \end{matrix}$							3812	3815	3820	3825	3830	3840	3850				
40 $\begin{matrix} -0.025 \\ -0.050 \end{matrix}$	44 $+0.025$	44 $\begin{matrix} +0.085 \\ +0.045 \end{matrix}$	$\begin{matrix} 40.085 \\ 39.990 \end{matrix}$							4012	4015	4020	4025	4030	4040	4050				

JLB-1 轴套规格及公差 JLB-1 Sleeve Bushing Specification & Tolerance

轴径(f7) Shaft D _s	座孔(H7) Housing D _H	(OD) 外径公差 Tolerance D _O	(ID)压装后 内孔公差 After fixed D _{ia}	配合间隙 Clearance D _D	壁厚 Wall thick- ness S ₃	长度 L ⁰ _{-0.40}													
						20	25	30	40	50	60	70	80	100	115				
45 -0.050 -0.025	50 +0.025	50 +0.085 +0.045	45.105 44.990	0.155 0.015	2.505 2.460	4520	4525	4530	4540	4550									
50 -0.050 -0.025	55 +0.030	55 +0.100 +0.055	50.110 49.990	0.160 0.015		5020	5025	5030	5040	5050	5060								
55 -0.060 -0.030	60 +0.030	60 +0.100 +0.055	55.110 54.990	0.170 0.020				5530	5540	5550	5560								
60 -0.060 -0.030	65 +0.030	65 +0.100 +0.055	60.110 59.990					6030	6040	6050	6060	6070							
65 -0.060 -0.030	70 +0.030	70 +0.100 +0.055	65.110 64.990					6530	6540	6550	6560	6570							
70 -0.060 -0.030	75 +0.030	75 +0.100 +0.055	70.110 69.990					7030	7040	7050	7060	7070	7080						
75 -0.060 -0.030	80 +0.030	80 +0.100 +0.055	75.110 74.990					7530	7540	7550	7560	7570	7580						
80 -0.045	85 +0.035	85 +0.120 +0.070	80.155 80.020	0.201 0.020	2.490 2.440				8040	8050	8060	8070	8080	80100					
85 -0.054	90 +0.035	90 +0.120 +0.070	85.155 85.020	0.209 0.020					8540	8550	8560	8570	8580	85100					
90 -0.054	95 +0.035	95 +0.120 +0.070	90.155 90.020						9040	9050	9060	9070	9080	90100					
95 -0.054	100 +0.035	100 +0.120 +0.070	95.155 95.020							9550	9560	9570	9580	95100					
100 -0.054	105 +0.035	105 +0.120 +0.070	100.155 100.020							10050	10060	10070	10080	100100	100115				
105 -0.054	110 +0.035	110 +0.120 +0.070	105.155 105.020								10560	10570	10580	105100	105115				
110 -0.054	115 +0.035	115 +0.120 +0.070	110.115 110.020								11060	11070	11080	110100	110115				
120 -0.054	125 +0.040	125 +0.170 +0.100	120.210 120.070	0.264 0.070	2.465 2.415						12060	12070	12080	120100	120115				
125 -0.063	130 +0.040	130 +0.170 +0.100	125.210 125.070	0.273 0.070							12560	12570	12580	125100	125115				
130 -0.063	135 +0.040	135 +0.170 +0.100	130.210 130.070								13060	13070	13080	130100	130115				
140 -0.063	145 +0.040	145 +0.170 +0.100	140.210 140.070								14060	14070	14080	140100	140115				
150 -0.063	155 +0.040	155 +0.170 +0.100	150.210 150.070								15060	15070	15080	150100	150115				
160 -0.063	165 +0.040	165 +0.170 +0.100	160.210 160.070								16060	16070	16080	160100	160115				
180 -0.063	185 +0.046	185 +0.210 +0.130	180.216 180.070			0.279 0.070	2.465 2.415						18060	18070	18080	180100			
190 -0.072	195 +0.046	195 +0.210 +0.130	190.216 190.070	0.288 0.070							19060	19070	19080	190100					
200 -0.072	205 +0.046	205 +0.210 +0.130	200.016 200.070								20060	20070	20080	200100					
220 -0.072	225 +0.046	225 +0.210 +0.130	220.216 220.070								22060	22070	22080	220100					
250 -0.072	255 +0.052	255 +0.260 +0.170	250.222 250.070		0.294 0.070									25080	250100				
260 -0.081	265 +0.052	265 +0.260 +0.170	260.222 260.070	0.303 0.070	2.465 2.415								26080	260100					
280 -0.081	285 +0.052	285 +0.260 +0.170	280.222 280.070											28080	280100				
300 -0.081	305 +0.052	305 +0.260 +0.170	300.222 300.070											30080	300100				

Self-lubricating Bushes
轴套

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